

Product Specification

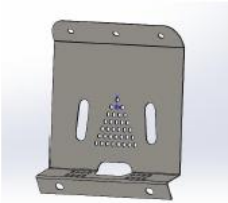
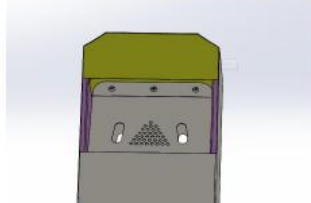
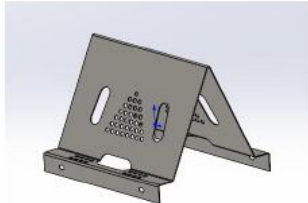
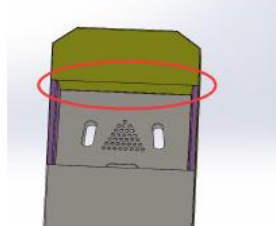
Customer Code:	A386591
Vendor code:	TOB-1801
Description	Ash bin - column on pedestal -13L
Overall size:	L355×W270×H1005 mm
Color:	Small winkle dark grey (powder coating, AL 7021)
N.Weight:	15.8kg

Product display



Base foot L and top shell have been updated as attached.

Change on 2023/1/5

Before	There is one smoke extinguishing plate at the front and back of waste bin. They are connected to the bin by bolts. 正面和背面各有一个灭烟板，每个灭烟板用螺栓固定	 
After	Combine the two smoke extinguishing plates into one piece; Cancel the connecting bolts 将两片灭烟板合并为一片，将两片灭烟板之间连接的螺栓取消。	  One-piece smoke extinguishing plaets. Improve production efficiency. Keep same function. Cancel the bolts, Looks pretty. Avoid the scratch, protect the users.

Key Parts Specification:

Body

Material: A3 Steel, T1.0 mm

Size: L210×W160,1075×H170 mm

Door with a lock

Material: A3 Steel, T1.0 mm

Size: 125×670×12 mm

Change

1. Door and down plate were formed with a piece steel
2. Change to 2 spring cotter as right.



Trash box

Material: galvanized sheet , T0.5 mm

Size: 105×170×575 mm



Sheet

Material: A3 Steel

Size: 355×270×20 mm



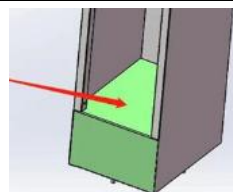
Pedestal

Material: galvanized sheet,T0.5 mm

Size: 125×175×110mm

Filling: Cement

Weight: 5.2 kg



Shim

Material: ?

Size: Dia. ? mm



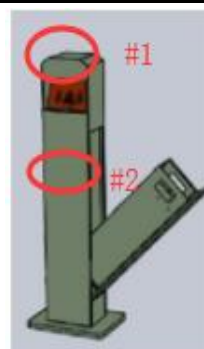
Accessories: 1pc universal key



Private label and logo printing

Logo in white (printing)

1. Manutan logo
2. Smoking logo



Key factors

1.aesthetics check

Any place which persons may contact shall be free of sharp edges and sharp angles; The surface should be clean, no visual fingerprints, scratches; There are no loosening of joints intended to be rigid, no major structural element is significantly deformed.

Powder coating check

no these defects on powder coating, such as peel off, missing painting, bubbling, pin-hole, caking, yellowing, seedy, orange skin, rust, inconsistent gloss and color .

Zinc electro-plated check

Surface shall be free from clearly visible plating defects such as blisters,pits,roughness,cracks or non-plated area.

2.Function check

The lock can fix and separate from door, the door can be turned on/off freely, the inbox can be put into and taken out from bin.

3.Adhersion test of powder coating

Factory shall provide a sheet with identical surface treatment of goods to test for each shipment, use a knife to draw some grids with a spec 1×1 mm on powder coating surface, then take a tape of 3m600 to directly stick grids surface strong, rapidly split it off having a 60° with horizontal surface, the detached area shall not exceed 5% of total test area.

For shipment inspection, use a tape of 3m250 to directly stick the powder surface, rapidly split it off having a 60° with horizontal surface quickly, no peel off.

4.Corrosion test

The factory can ensure the corrosion resistance of powder coating shall be carried out 120h on salt spray test .